



DURCON®

A WILSONART COMPANY

SOLID PHENOLIC COMPACT WORKSURFACES

Solid Phenolic Compact (SPC) by Durcon is a functional and decorative work surface for high impact, heavy use environments such as laboratories and other facilities in the education, healthcare and R&D segments. Engineered for horizontal and vertical applications like countertops, shelving and partitions, these durable self-supporting surfaces are available in three grades, several thicknesses, and many color options.

SPC GRADES

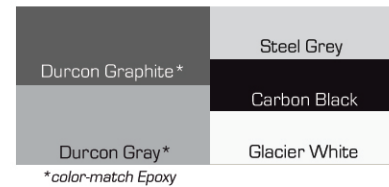


Chemical Resistance Grade SPC-CR includes a specially Electron Beam Cured (EBC) layer, providing industry leading resistance to many acids, solvents, reagents & cleaning agents.
Note: not available in 4' x 8' or 4' x 10' sheets.

APPLICATIONS

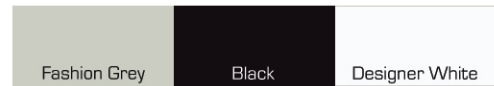
- Laboratory settings
- Reagent shelving
- Prep room work surfaces
- Mobile carts

COLORS



Standard Grade SPC is a surfacing solution designed for *all-around* use, available in a selection of smart colors, plus the option for custom colors of graphic designs.

- Partitions
- Cabinetry
- Airports
- Healthcare



Standard grade is available in 100s of additional options.

*To view the full selection, visit www.wilsonart.com/compact, select a color option, then look for **Finish 60** under the Pattern Availability*

THICKNESS & SIZES



Thicknesses available:
0.25"
0.375"
0.5"
0.75"
1.0"

Sheet sizes available:
4' x 8' (Standard-grade only)
4' x 10' (Standard-grade only)
5' x 8' (All grades)
5' x 10' (All grades)
5' x 12' (All grades)

SEE IT WITH VISUALIZER

Design with SPC in real-time using Durcon's Visualizer tool at www.durcon.visualizapro.com



CERTIFICATIONS & ORGANIZATIONS



SAMPLES

To request samples of Durcon SPC, please reach out to your regional Durcon representative, contact our Customer Service team, or scan the QR code.

SPC samples available in 1.0" thickness only.



TESTING RESULTS FOR SPC CHEMICAL RESISTANCE GRADE

CHEMICAL & STAIN RESISTANCE TESTING

CHEMICAL Tested	TEST method	SPC-CR RATING
Acetate, Amyl	A	0
Acetate, Ethyl	A	0
Acetic Acid 98%	B	0
Acetone	A	0
Acid Dichromate 5%	B	1
Alcohol, Butyl	A	0
Alcohol, Ethyl	A	0
Alcohol, Methyl	A	0
Ammonium Hydroxide 28%	B	1
Benzene	A	0
Carbon Tetrachloride	A	0
Chloroform	A	0
Chromic Acid 60%	B	1
Cresol	A	1
Dichloroacetic Acid	A	1
Dimethylformamide	A	0
Dioxane	A	0
Ethyl Ether	A	0
Formaldehyde 37%	A	0
Formic Acid 90%	B	1
Furfural	A	0
Gasoline	A	0
Hydrochloric Acid 37%	B	0
Hydrofluoric Acid 48%	B	1
Hydrogen Peroxide 30%	B	0
Iodine, Tincture of	B	1
Methyl Ethyl Ketone	A	1
Methylene Chloride	A	0
Monochlorobenzene	A	1
Naphthalene	A	0
Nitric Acid 20%	B	0
Nitric Acid 30%	B	0
Nitric Acid 70%	B	0
Phenol 90%	A	1
Phosphoric Acid 85%	B	0
Silver Nitrate, Saturated	B	0
Sodium Hydroxide 10%	B	0
Sodium Hydroxide 20%	B	0
Sodium Hydroxide 40%	B	0
Sodium Hydroxide Flake	B	0
Sodium Sulfide, Saturated	B	0
Sulfuric Acid 33%	B	0
Sulfuric Acid 77%	B	0
Sulfuric Acid 96%	B	0
Sulfuric Acid 77%, and Nitric Acid 70%, equal parts	B	0
Toluene	A	0
Trichloroethane	A	0
Xylene	A	0
Zinc Chloride, Saturated	B	0

After 24-hours exposure, areas are washed with water, then a detergent solution and finally with isopropyl alcohol. Materials are then rinsed with distilled water and dried with a cloth. Samples are numerically rated as:

0 = No effect, 1 = Excellent, 2 = Good, 3 = Fair

TEST METHOD A

For volatile chemicals. A cotton ball saturated with the test chemical was placed in a one ounce bottle (10mm x 75mm test tube or similar container). The container was inverted on the test material surface for a period of 24 hours. Temperature of test: 73° +/-4°F (23° +/-2°C). This method was used for the organic solvents.

TEST METHOD B

For non-volatile chemicals. Five drops (1/4cc) of the test chemical were placed on test material surface. The chemical was covered with a watch glass (25mm) for a period of 24 hours. Temperature of test: 73° +/-4°F (23° +/-2°C). This method was used for all chemicals listed below other than the solvents.

PHYSICAL PROPERTIES TESTING

TEST Procedure	PROPERTY Description	SPC-CR RESULT Unit of Measurement
EN 438-2:25	Scratch Resistance	≥5 Rating (1- 5 Best)
EN 438-2:10	Resistance to Wear	≥400 Cycles
EN 438-2:21	Resistance to Impact	0.0 Indention Diameter, mm >1800 Height, mm
EN 438-2:16	Resistance to Dry Heat (320°F)	≥5 Rating (1- 5 Best)
EN 12721	Resistance to Wet Heat (212°F)	≥5 Rating (1- 5 Best)
EN 438-2:12	Boiling Water Immersion	≥5 Appearance (1- 5 Best)
EN 438-2:17	Dimensional Stability	≤0.1 Cumulative Change %
EN 438-2:14	Resistance to Water Vapor	≥5 Rating (1- 5 Best)
EN 438-2:30	Resistance to Cigarette Burn	≥5 Rating (1- 5 Best)
EN 438-2:24	Resistance to Crazeing	≥5 Grade (1- 5 Best)
EN ISO 178 / ASTM 638-08	Modulus of Elasticity	≥1200 Mpa
EN ISO 178 / ASTM 638-09	Modulus of Elasticity	≥1,776,000 psi
EN ISO 178 / ASTM 790-07	Flexural Strength (MD)	≥210 Mpa
EN ISO 178 / ASTM 790-08	Flexural Strength (CD)	≥170 Mpa
EN ISO 527-2 / ASTM 638-08	Tensile Strength (MD)	≥230 Mpa
EN 438-2:25	Tensile Strength (CD)	≥140 Mpa
EN ISO 1183 / ASTM 792-08	Density	≥83.65 lbs/ft ³ ≥1.34 g/cm ³
EN 438-2:27	Light Fastness	≥6 Blue wool scale

SPC Standard Grade testing results also available upon request.